Pressure Gauges Industrial and Process



PGI Series

- 40, 50, 63, 100, 115, and 160 mm (1 1/2, 2, 2 1/2, 4, 4 1/2 and 6 in.) dial sizes
- Accuracy in accordance with ASME, EN, and JIS
- Available with a variety of end connections, including Swagelok® tube adapters
- Center-back, lower-back, and lower mount configurations
- Stainless steel and reinforced thermoplastic construction
- Available unfilled or liquid filled



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Features

- Monitor vacuum and positive system pressures up to 15 000 psi, 1000 bar, or 100 MPa
- Manufactured in accordance with industry standards
- Available with Swagelok tube adapter end connections

Testing and Calibration

Every Swagelok industrial pressure gauge is factory calibrated and pressure tested.

Swagelok Tube Adapters Solve Alignment Problems

Swagelok tube adapters can help eliminate difficult alignment problems and can be used with any Swagelok tube fitting.



Typical Alignment Problem

When installing a gauge with a pipe fitting end connection, it is often difficult to align the dial to the desired position without damaging the gauge.

Swagelok Tube Adapters

Gauges with integral Swagelok tube adapters eliminate alignment problems.

Installation Instructions

- 1. Insert the gauge with integral Swagelok tube adapter into a Swagelok tube fitting.
- 2. Align the gauge dial to the desired position.
- 3. Install the fitting.

⚠ Swagelok tube adapters are to be used ONLY in Swagelok tube fittings manufactured by Swagelok Company. Use in fittings made by other manufacturers may result in leakage or slippage.





Process Connections

Connection	Maximum Pressure	Specification			
\$	Swagelok Tube Adapte	r			
1/4 in. and 6 mm	10 000 psi, 600 bar, 60 MPa				
3/8 in. and 1/2 in. 10 mm and 12 mm	6000 psi, 400 bar, 40 MPa	_			
	Male NPT				
1/8 in.	6000 psi, 400 bar, 40 MPa	ASME B1.20.1			
1/4 and 1/2 in.	15 000 psi, 1000 bar, 100 MPa	ASIVIE B1.20.1			
Male IS	O Parallel Gauge Thre	ad (EN)			
G1/8B (EN)	6000 psi, 400 bar, 40 MPa	EN 837-1			
G1/4B (EN) G1/2B (EN)	15 000 psi, 1000 bar, 100 MPa	EN 837-3			
Male IS	O Parallel Gauge Thre	ad (JIS)			
G1/4B (PF) G1/2B (PF)	15 000 psi, 1000 bar, 100 MPa	JIS B7505			
Male ISO Tapered Thread					
R1/8 (PT)	6000 psi, 400 bar, 40 MPa	ISO 7/1			
R1/4 (PT) R1/2 (PT)	15 000 psi, 1000 bar, 100 MPa	JIS B0203			



G1/8B (EN), G1/4B (EN), and G1/2B (EN) are for use with Swagelok $\mbox{\bf RG}$ adapter fittings.

G1/8B (PF), G1/4B (PF), and G1/2B (PF) are for use with Swagelok RJadapter fittings.

Model Selection Guide

	Dial Size		Adjustable	Solid	Liquid	Co	nfiguratio	ns ^①	
Dial Range	mm (in.)	Accuracy	Pointer	Front	Fillable	LBM	СВМ	LM	Model
Positive pressures: 0 to 10 psi,	63 (2 1/2)	± 1.5 % of span ASME B40.1 Grade B,	_	_	_	_	_	Yes	L
400 mbar, or 50 kPa	100 (4)	EN 837-3 Class 1.6, JIS B7505 Class 1.6	_	_	_	Yes	_	Yes	
Compound pressures: Vacuum to 200 psi, 9 bar, or 1.5 MPa	40 (1 1/2)	± 2.5 % of span ASME B40.1 Grade C,					Yes	Yes	М
Positive pressures: 0 to 5000 psi, 250 bar, or 25 MPa	50 (2)	EN 837-1 Class 2.5, JIS B7505 Class 2.5	_	_	_	_	res	ies	IVI
Compound pressures:	63	± 1.5 % of span ASME B40.1 Grade B,	Yes ^②	Yes	Yes ³	Yes	_	Yes	S
Vacuum to 200 psi, 9 bar, or 1.5 MPa	(2 1/2)	EN 837-1 Class 1.6, JIS B7505 Class 1.6	Yes ^②	_	Yes	_	Yes	Yes	В
Positive pressures:	100	± 1 % of span	Yes ^②	Yes	Yes ^③	Yes	_	Yes	S
0 to 15 000 psi, 1000 bar, or 100 MPa	(4)	ASME B40.1 Grade 1A, EN 837-1 Class 1.0	Yes ^②	_	Yes	Yes	_	Yes	В
	160 (6)	JIS B7505 Class 1.0	Yes ^②	_	Yes	Yes	_	Yes	В
Compound pressures: Vacuum to 400 psi or 2500 kPa	115 (4 1/2)	± 0.5 % of span	Yes	Yes	Yes	Yes	_	Yes	Р
Positive pressures: 0 to 15 000 psi or 100 000 kPa	160 (6)	ASME B40.1 Grade 2A	Yes	Yes	Yes	Yes	_	Yes	Р

① Configurations: **LBM** = lower-back mount **CBM** = center-back mount

LM = lower mount.

⚠ Glycerin- and silicone-filled gauges cannot be used where strong oxidizing agents are present.



② Optional.

③ Liquid-fillable model available in lower mount configuration only.

B Model: General-Purpose Stainless Steel Gauge

Features

- 63, 100, and 160 mm (2 1/2, 4, and 6 in.) dial sizes are available.
- Bayonet ring allows easy access to optional adjustable pointer.
- Lens is constructed of safety glass for additional protection.
- Design is liquid fillable.



Technical Data

Dial Ranges

Compound Gauges

- Vacuum to 0 psi through vacuum to 200 psi
- Vacuum to 0 bar through vacuum to 9 bar
- Vacuum to 0 MPa through vacuum to 1.5 MPa

Positive-Pressure Gauges

- 0 to 15 psi through 0 to 15 000 psi
- 0 to 1 bar through 0 to 1000 bar
- 0 to 0.1 MPa through 0 to 100 MPa

Accuracy

- 63 mm (2 1/2 in.): ± 1.5 % of span (ASME B40.1 Grade B, EN 837-1 Class 1.6, JIS B7505 Class 1.6)
- 100 and 160 mm (4 and 6 in.): ± 1.0 % of span (ASME B40.1 Grade 1A, EN 837-1 Class 1.0, JIS B7505 Class 1.0)

Configurations

- 63 mm (2 1/2 in.): center-back and lower mount
- 100 and 160 mm (4 and 6 in.): lower-back and lower mount

End Connections

63 mm (2 1/2 in.) Dial Size

- 1/4 and 3/8 in.; 6 and 10 mm Swagelok tube adapter
- 1/4 in, male NPT
- G1/4B (EN)
- G1/4B (PF)
- R1/4 (PT)

100 mm (4 in.) Dial Size

- 1/2 in. and 12 mm Swagelok tube adapter
- 1/4 and 1/2 in. male NPT
- G1/2B (EN)
- G1/2B (PF)
- R1/2 (PT)

160 mm (6 in.) Dial Size

- 1/2 in. male NPT
- G1/2B (EN)
- G1/2B (PF)
- R1/2 (PT)

Operating Temperature

Ambient

- Unfilled: -40 to 140°F (-40 to 60°C)
- Glycerin-filled: –4 to 140°F (–20 to 60°C)
- Low-temperature glycerin-filled: -29-to 140°F (-34 to 60°C)
- Silicone-filled: -40 to 140°F (-40 to 60°C)

Media

- Unfilled: 392°F (200°C) maximum
- Liquid-filled: 212°F (100°C) maximum

Temperature Error

± 0.4 % for every 18°F (10°C) temperature change from 68°F (20°C)

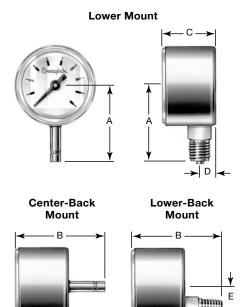
Materials of Construction

Component	Material		
End connection	316 SS		
Bourdon tube	370 33		
Case	304 SS		
Fill fluid (if ordered)	Glycerin, low- temperature glycerin, or silicone		
Movement	Stainless steel		
Lens	Laminated safety glass		
Lens gasket	Buna N		
Dial	Aluminum		
Pointer	Aluminum		

Wetted components listed in italics.



Dimensions are for reference only and are subject to change.

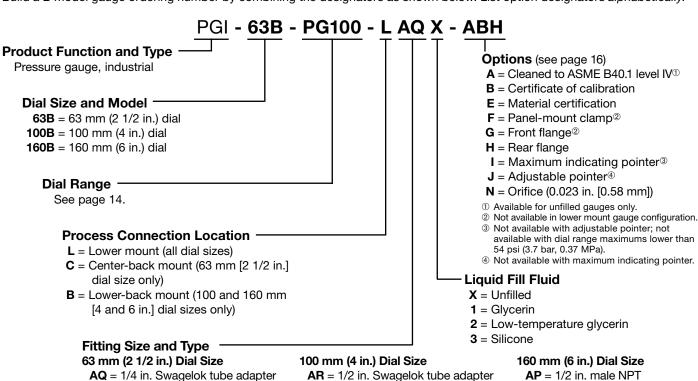


Dial Size	End	Connection		Dimensio	ns, in. (mr	n)	
mm (in.)	Size	Туре	Α	В	С	D	E
		Swagelok tube adapter	2.26 (57.3)	2.39 (60.8)			
	4/4:	Male NPT					
	1/4 in.	G1/4B (EN)	0.00 (50.0)	0.04 (57.0)			
63		G1/4B (PF)	2.09 (53.0)	2.24 (57.0)	1.30	0.39	_
(2 1/2)		R1/4 (PT)			(33.0)	(10.0)	
	3/8 in.		2.31 (58.8)	2.45 (62.3)			
	6 mm	Swagelok tube adapter	2.26 (57.3)	2.39 (60.8)			
	10 mm	adaptor	2.31 (58.8)	2.45 (62.3)			
	1/4 in.	Male NPT	3.15 (80.0)	3.27 (83.0)			
		Swagelok tube adapter	3.60 (91.4)	3.44 (87.4)			
		Male NPT			1.97 3.27 (83.0) (50.0)		1
100 (4)	1/2 in.	G1/2B (EN)	0.40 (07.0)	2.07 (00.0)			1.18 (30.0)
(4)		G1/2B (PF)	3.43 (87.0)	3.27 (83.0)	(50.0)		(50.0)
		R1/2 (PT)				0.63 (16.0)	
	12 mm	Swagelok tube adapter	3.60 (91.4)	3.44 (87.4)		(16.0)	
		Male NPT	4.05 (440)				
160	1/2 in.	G1/2B (EN)		3.27 (83.0) ^①	1.97		1.97
(6)	1/2 111.	G1/2B (PF)	4.65 (118)	J.∠1 (83.0)⊕	(50.0)①		(50.0)
		R1/2 (PT)					

① B is 3.90 in. (99.0 mm) and C is 2.60 in. (66.0 mm) for gauges with lower-back mount and pressure ratings of 1500 psi, 10 MPa, 100 bar or higher.

Ordering Information

Build a B model gauge ordering number by combining the designators as shown below. List option designators alphabetically.



BG = 3/8 in. Swagelok tube adapter

AS = 6 mm Swagelok tube adapter

BH = 10 mm Swagelok tube adapter

AO = 1/4 in. male NPT

AV = G1/4B (EN)

AX = G1/4B (PF)

BD = R1/4 (PT)

AR = 1/2 in. Swagelok tube adapter

AT = 12 mm Swagelok tube adapter

AO = 1/4 in. male NPT

AP = 1/2 in. male NPT

AW = G1/2B (EN)AZ = G1/2B (PF)

BE = R1/2 (PT)

 $\mathbf{AP} = 1/2$ in. male NPT

AW = G1/2B (EN)

AZ = G1/2B (PF)

BE = R1/2 (PT)



S Model: Solid-Front Stainless Steel Safety Gauge

Features

- 63 and 100 mm (2 1/2 and 4 in.) dial sizes are available.
- Lower mount configuration is liquid fillable.
- Solid front and blowout back for severe service.
- Design meets safety requirements of ASME B40.1 and EN 837-1.



Technical Data

Dial Ranges

Compound Gauges

- Vacuum to 0 psi through vacuum to 200 psi
- Vacuum to 0 bar through vacuum to 9 bar
- Vacuum to 0 MPa through vacuum to 1.5 MPa

Positive-Pressure Gauges

- 0 to 15 psi through 0 to 15 000 psi
- 0 to 1 bar through 0 to 1000 bar
- 0 to 0.1 MPa through 0 to 100 MPa

Accuracy

- 63 mm (2 1/2 in.): ± 1.5 % of span (ASME B40.1 Grade B, EN 837-1 Class 1.6, JIS B7505 Class 1.6)
- 100 mm (4 in.): ± 1.0 % of span (ASME B40.1 Grade 1A, EN 837-1 Class 1.0, JIS B7505 Class 1.0)

Configurations

Lower-back and lower mount

End Connections

63 mm (2 1/2 in.) Dial Size

- 1/4 and 3/8 in.; 6 and 10 mm Swagelok tube adapter
- 1/4 in. male NPT
- G1/4B EN
- G1/4B (PF)
- R1/4 (PT)

100 mm (4 in.) Dial Size

- 1/2 in. and 12 mm Swagelok tube adapter
- 1/4 and 1/2 in. male NPT
- G1/2B EN
- G1/2B (PF)
- R1/2 (PT)

Operating Temperature

Ambient

- Unfilled: -40 to 140°F (-40 to 60°C)
- Glycerin-filled: –4 to 140°F (–20 to 60°C)
- Low-temperature glycerin-filled: -29-to 140°F (-34 to 60°C)
- Silicone-filled: −40 to 140°F (−40 to 60°C)

Media

- Unfilled: 392°F (200°C) maximum
- Liquid-filled: 212°F (100°C) maximum

Temperature Error

± 0.4 % for every 18°F (10°C) temperature change from 68°F (20°C)

Materials of Construction

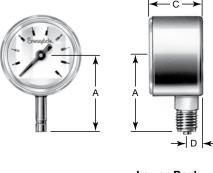
Component	Material		
End connection	316 SS		
Bourdon tube	370 33		
Case	304 SS		
Fill fluid (if ordered)	Glycerin, low- temperature glycerin, or silicone		
Movement	Stainless steel		
Lens	Laminated safety glass		
Lens gasket	Buna N		
Dial	Aluminum		
Pointer	Aluminum		

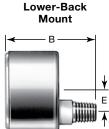
Wetted components listed in italics.



Dimensions are for reference only and are subject to change.

Lower Mount

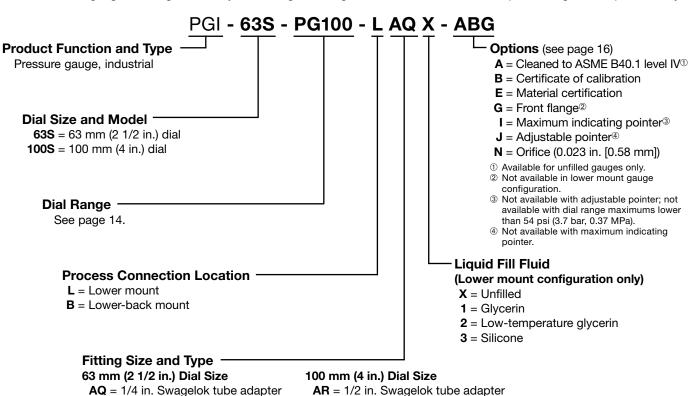




Dial Size	End Connection			Dimensio	ons, in. (mr	n)	
mm (in.)	Size	Туре	Α	В	С	D	E
		Swagelok tube adapter	2.26 (57.3)	2.59 (65.8)			
		Male NPT					
	1/4 in.	G1/4B (EN)	0.12 (54.0)	0.49 (62.0)			0.71 (18.0)
63		G1/4B (PF)	2.13 (54.0)	2.48 (63.0)	1.65	0.71	
(2 1/2)		R1/4 (PT)			(42.0)	(18.0)	
	3/8 in.		2.31 (58.8)	2.65 (67.3)			
	6 mm	Swagelok tube adapter	2.26 (57.3)	2.59 (65.8)			
	10 mm	adaptor	2.31 (58.8)	2.65 (67.3)			
	1/4 in.	Male NPT	3.15 (80.0)	3.39 (86.0)			
		Swagelok tube adapter	3.44 (87.4)	3.83 (97.4)			
		Male NPT					1.18 (30.0)
100 (4)	1/2 in.	G1/2B (EN)	2 42 (07 0)	2.66 (00.0)	2.28 (58.0)	0.94 (24.0)	
(4)		G1/2B (PF)	3.43 (87.0)	3.66 (93.0)	(56.0)	(24.0)	
		R1/2 (PT)					
	12 mm	Swagelok tube adapter	3.44 (87.4)	3.83 (97.4)			

Ordering Information

Build an S model gauge ordering number by combining the designators as shown below. List option designators alphabetically.



BG = 3/8 in. Swagelok tube adapter

AS = 6 mm Swagelok tube adapter

BH = 10 mm Swagelok tube adapter

AO = 1/4 in. male NPT

AV = G1/4B (EN)

AX = G1/4B (PF)

BD = R1/4 (PT)

AT = 12 mm Swagelok tube adapter

AO = 1/4 in. male NPT

AP = 1/2 in. male NPT

AW = G1/2B (EN)

AZ = G1/2B (PF)

BE = R1/2 (PT)



Features

- 40 and 50 mm (1 1/2 and 2 in.) dial sizes are available.
- Miniature size allows placement in compact spaces.
- Snap-in lens saves space when compared to twist-on lens.



Technical Data

Dial Ranges

Compound Gauges

- Vacuum to 0 psi through vacuum to 200 psi
- Vacuum to 0 bar through vacuum to 9 bar
- Vacuum to 0 MPa through vacuum to 1.5 MPa

Positive-Pressure Gauges

- 0 to 15 psi through 0 to 5000 psi
- 0 to 1 bar through 0 to 250 bar
- 0 to 0.1 MPa through 0 to 25 MPa

Accuracy

 $\pm~2.5~\%$ of span (ASME B40.1 Grade C, EN 837-1 Class 2.5, JIS B7505 Class 2.5)

Configurations

Center-back and lower mount

End Connections

40 mm (1 1/2 in.) Dial Size

- 1/4 in. and 6 mm Swagelok tube adapter
- 1/8 in. male NPT
- G1/8B (EN)
- R1/8 (PT)

50 mm (2 in.) Dial Size

- 1/4 and 3/8 in.; 6 and 10 mm Swagelok tube adapter
- 1/4 in. male NPT
- G1/4B (EN)
- G1/4B (PF)
- R1/4 (PT)

Operating Temperature

Ambient

-40 to 140°F (-40 to 60°C)

Media

212°F (100°C) maximum

Temperature Error

± 0.4 % for every 18°F (10°C) temperature change from 68°F (20°C)

Materials of Construction

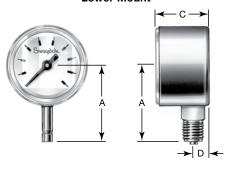
Component	Material			
End connection	316 SS			
Bourdon tube	310 33			
Case	304 SS			
Movement	Stainless steel			
Lens	Acrylic			
Dial	Aluminum			
Pointer	Aluminum			

Wetted components listed in italics.

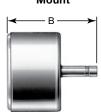


Dimensions are for reference only and are subject to change.

Lower Mount





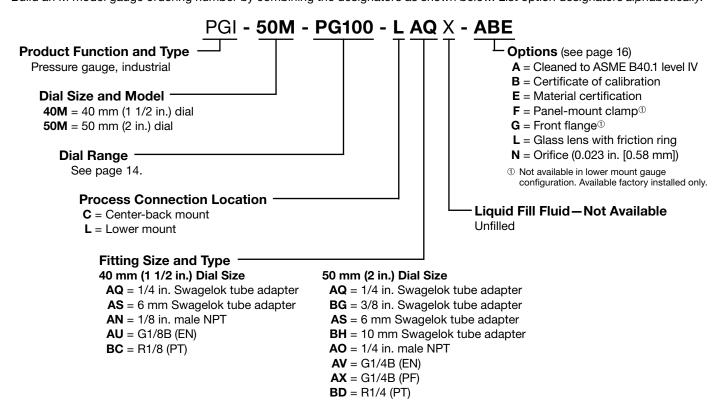


Dial Size	End	Connection	ection Dimensions, in. (mm)				
mm (in.)	Size	Туре	Α	В	С	D	
		Male NPT					
	1/8 in.	G1/8B (EN)	1.54 (39.0)	2.09 (53.0)			
40 (1 1/2)		R1/8 (PT)			0.98 (25.0)	0.35 (9.0)	
(1 1/2)	1/4 in.	Swagelok tube	1 67 (40.0)	2.20 (55.8)①			
	6 mm	adapter	1.67 (42.3)	2.20 (55.8)©			
		Swagelok tube adapter	1.98 (50.3)	2.24 (56.8)			
		Male NPT					
	1/4 in.	G1/4B (EN)	1 OF (47 O)	0.10 (54.0)			
50		G1/4B (PF)	1.85 (47.0)	2.13 (54.0)	1.06 (27.0)	0.39 (10.0)	
(2)		R1/4 (PT)					
	3/8 in.		2.04 (51.8)	2.30 (58.3)			
	6 mm	Swagelok tube adapter	1.98 (50.3)	2.24 (56.8)			
	10 mm	adaptor	2.04 (51.8)	2.30 (58.3)			

① 2.22 in. (56.3 mm) for gauges with front flange.

Ordering Information

Build an M model gauge ordering number by combining the designators as shown below. List option designators alphabetically.





L Model: Stainless Steel Low-Pressure Gauge

Features

- 63 and 100 mm (2 1/2 and 4 in.) dial sizes are available.
- Diaphragm capsule design offers low-pressure measurement capability.
- A zero adjustment screw is on the dial.
- Lens is constructed of safety glass for additional protection.



Technical Data

Dial Ranges

Positive-Pressure Gauges

- 0 to 15 in. H₂O through 0 to 200 in. H₂O
- 0 to 5 psi through 0 to 10 psi
- 0 to 40 mbar through 0 to 400 mbar
- 0 to 4 kPa through 0 to 50 kPa

Accuracy

 \pm 1.5 % of span (ASME B40.1 Grade B, EN 837-3 Class 1.6, JIS B7505 Class 1.6)

Configurations

- 63 mm (2 1/2 in.): lower mount
- 100 mm (4 in.): lower-back and lower mount

End Connections

63 mm (2 1/2 in.) Dial Size

- 1/4 and 3/8 in.; 6 and 10 mm Swagelok tube adapter
- 1/4 in. male NPT
- G1/4B (EN)
- G1/4B (PF)
- R1/4 (PT)

100 mm (4 in.) Dial Size

- 1/2 in. and 12 mm Swagelok tube adapter
- 1/4 and 1/2 in. male NPT
- G1/2B (EN)
- G1/2B (PF)
- R1/2 (PT)

Operating Temperature

Ambient

-40 to 140°F (-40 to 60°C)

Media

212°F (100°C) maximum

Temperature Error

± 0.6 % for every 18°F (10°C) temperature change from 68°F (20°C)

Materials of Construction

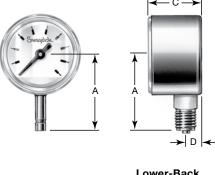
Component	Material		
End connection	316 SS		
Diaphragm capsule	37033		
Case	304 SS		
Movement	Stainless steel		
Lens	Laminated safety glass		
Dial	Aluminum		
Pointer	Aluminum		

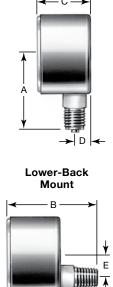
Wetted components listed in italics.



Dimensions are for reference only and are subject to change.

Lower Mount

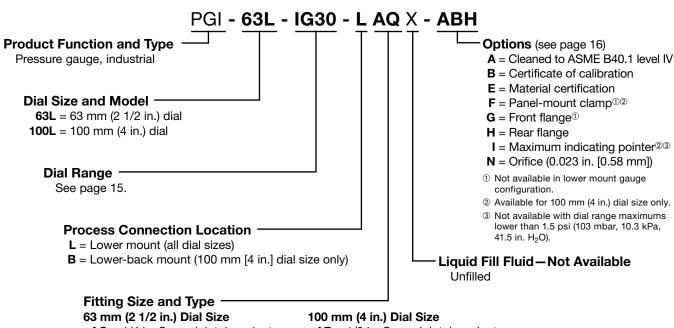




Dial Size	End	Connection		Dimensio	ons, in. (mr	n)	
mm (in.)	Size	Туре	Α	В	С	D	E
		Swagelok tube adapter	2.26 (57.3)				
		Male NPT					
	1/4 in.	G1/4B (EN)	2.05 (52.0)				_
63		G1/4B (PF)	2.05 (52.0)	_	1.65	0.35	
(2 1/2)		R1/4 (PT)		(42.0)	(9.0)		
	3/8 in.	Swagelok tube adapter	2.31 (58.8)				
	6 mm		2.26 (57.3)				
	10 mm	adaptor	2.31 (58.8)				
	1/4 in.	Male NPT	3.15 (80.0)	3.27 (83.0)			
		Swagelok tube adapter	3.60 (91.4)	3.44 (87.4)			
400	4 (0 :	Male NPT					
100 (4)	1/2 in.	G1/2B (EN)	2 42 (07 0)	3.27 (83.0)	2.28 (58.0)	0.63 (16.0)	1.18 (30.0)
(-)		G1/2B (PF)	1/2B (PF)	3.27 (63.0)	(00.0)	(10.0)	(00.0)
		R1/2 (PT)					
	12 mm	Swagelok tube adapter	3.60 (91.4)	3.44 (87.4)			

Ordering Information

Build an L model gauge ordering number by combining the designators as shown below. List option designators alphabetically.



AQ = 1/4 in. Swagelok tube adapter

BG = 3/8 in. Swagelok tube adapter

AS = 6 mm Swagelok tube adapter

BH = 10 mm Swagelok tube adapter

AO = 1/4 in. male NPT

AV = G1/4B (EN)

AX = G1/4B (PF)

BD = R1/4 (PT)

AR = 1/2 in. Swagelok tube adapter

AT = 12 mm Swagelok tube adapter

AO = 1/4 in. male NPT

AP = 1/2 in. male NPT

AW = G1/2B (EN)

AZ = G1/2B (PF)

BE = R1/2 (PT)

P Model: Reinforced Thermoplastic Industrial Process Gauge

Features

- 115 and 160 mm (4 1/2 and 6 in.) dial sizes are available.
- Solid front and blowout back for severe service.
- Design meets safety requirements of ASME B40.1.
- Adjustable pointer is standard.
- Threaded cover ring allows easy access to pointer.
- Lens is constructed of clear acrylic plastic.
- Design is liquid fillable.



Technical Data

Dial Ranges

Compound Gauges

- Vacuum to 0 psi through vacuum to 400 psi
- Vacuum to 0 kPa through vacuum to 2500 kPa

Positive-Pressure Gauges

- 0 to 15 psi through 0 to 15 000 psi
- 0 to 60 kPa through 0 to 100 000 kPa

Accuracy

 \pm 0.5 % of span (ASME B40.1 Grade 2A)

Configurations

Lower-back mount and lower mount

End Connections

115 mm (4 1/2 in.) Dial Size

- 1/2 in. Swagelok tube adapter
- 1/4 and 1/2 in. male NPT

160 mm (6 in.) Dial Size

■ 1/2 in. male NPT

Weather Protection

- Weather resistant (NEMA 3/IP54) dry case
- Weather-tight (NEMA 4X/IP56) liquid-fillable case

Operating Temperature

Ambient

- Unfilled: -40 to 140°F (-40 to 60°C)
- Glycerin-filled: –4 to 140°F (–20 to 60°C)
- Silicone-filled: -40 to 140°F (-40 to 60°C)

Media

- 212°F (100°C) maximum
- Maximum media temperature for the brass process gauge is 140°F (60°C)

Temperature Error

± 0.4 % for every 18°F (10°C) temperature change from 68°F (20°C)

Materials of Construction

Component	Material
End connection	316 SS ^①
Bourdon tube	370 33
Case	Black glass- reinforced thermoplastic
Fill fluid (if ordered)	Glycerin, low- temperature glycerin, or silicone
Movement	Stainless steel
Lens	Acrylic
Lens gasket	Buna N
Dial	Aluminum
Pointer	Aluminum

Wetted components listed in italics.

① Lower mount gauge configurations are also available in brass and alloy 400 materials. Performance criteria for these gauges are consistent with stainless steel except where noted.



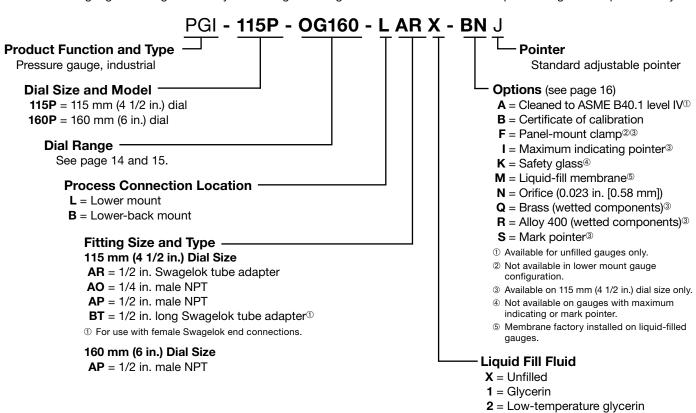
Dimensions are for reference only and are subject to change.

Lower Mount Lower-Back Mount

Dial Size	End	End Connection		Dimensions, in. (mm)			
mm (in.)	Size	Туре	Α	В	С	D	Ε
	1/2 in.	Swagelok tube adapter	4.27 (108)	4.95 (126)	3.31 (84.0)	1.57 (40.0) 1.12 (28.5)	
115 (4 1/2)	1/4 in.		3.82 (97.0)	4.50 (114)			1.12 (28.5)
	1/2 in.	Male NPT	4.06 (103)	4.74 (120)			, ,
160 (6)	1/2 in.		4.82 (123)	4.86 (123)	3.46 (88.0)		

Ordering Information

Build a P model gauge ordering number by combining the designators as shown below. List option designators alphabetically.





3 = Silicone

Dial Range Designators

The selected dial range should be approximately two times the system working pressure, and the system working pressure should be in the middle half (25 to 75 %) of the dial range. Contact your authorized Swagelok sales and service representative if the system working pressure will exceed 75 % of the dial range.

Maximum pressure is limited by the end connection.

Not all dial ranges and end connections are available on all models.

S, B, and M Models

Dial Range, bar (primary scale: bar; secondary scale: psi)			
Minimum	Maximum	Designator	
	0	BC0	
.,,	0.6	BC.6	
Vacuum -1 bar	1.5	BC1.5	
i bai	3	BC3	
	9	BC9	
	1	BG1	
	1.6	BG1.6	
	2.5	BG2.5	
	4	BG4	
	6	BG6	
	10	BG10	
	16	BG16	
0	25	BG25	
0	40	BG40	
	60	BG60	
	100	BG100	
	160	BG160	
	250	BG250	
	400	BG400	
	600	BG600	
	1000	BG1000	

S, B, and M Models

Dial Range, MPa (primary scale: MPa; no secondary scale)			
Minimum	Maximum	Designator	
	0	MC0	
	0.06	MC.06	
.,	0.15	MC.15	
Vacuum -0.1 MPa	0.30	MC.3	
-0.1 WII a	0.50	MC.5	
	0.90	MC.9	
	1.5	MC1.5	
	0.1	MG.1	
	0.16	MG.16	
	0.25	MG.25	
	0.40	MG.4	
	0.60	MG.6	
	1	MG1	
	1.6	MG1.6	
0	2.5	MG2.5	
U	4	MG4	
	6	MG6	
	10	MG10	
	16	MG16	
	25	MG25	
	40	MG40	
	60	MG60	
	100	MG100	

S, B, and M Models

Dial Range, MPa (primary scale: MPa; secondary scale: kgf/cm²)					
Minimum					
	0	LC0			
	0.06	LC.06			
1/	0.15	LC.15			
Vacuum -0.1 MPa	0.30	LC.3			
o. i wii a	0.50	LC.5			
	0.90	LC.9			
	1.5	LC1.5			
	0.1	LG.1			
	0.16	LG.16			
	0.25	LG.25			
	0.40	LG.4			
	0.60	LG.6			
	1	LG1			
	1.6	LG1.6			
0	2.5	LG2.5			
U	4	LG4			
	6	LG6			
	10	LG10			
	16	LG16			
	25	LG25			
	40	LG40			
	60	LG60			
	100	LG100			

S, B, M, and P Models

Dial Range, psi (primary scale: psi; secondary scale: bar)				
Minimum	Maximum	Designator		
	0	PC0		
	15	PC15		
.,	30	PC30		
Vacuum –30 in. Hg	60	PC60		
00 III. 1 Ig	100	PC100		
	160	PC160		
	200	PC200		
	15	PG15		
	30	PG30		
	60	PG60		
	100	PG100		
	160	PG160		
	200	PG200		
	300	PG300		
	400	PG400		
0	600	PG600		
U	800	PG800		
	1 000	PG1000		
	1 500	PG1500		
	2 000	PG2000		
	3 000	PG3000		
	5 000	PG5000		
	6 000	PG6000		
	10 000	PG10K		
	15 000	PG15K		

S, B, M, and P Models

Dial Range, psi (primary scale: psi; secondary scale: kPa)				
Minimum	Maximum	Designator		
	0	OC0		
	15	OC15		
.,	30	OC30		
Vacuum -30 in. Hg	60	OC60		
00 III. 11g	100	OC100		
	160	OC160		
	200	OC200		
	15	OG15		
	30	OG30		
	60	OG60		
	100	OG100		
	160	OG160		
	200	OG200		
	300	OG300		
	400	OG400		
0	600	OG600		
U	800	OG800		
	1 000	OG1000		
	1 500	OG1500		
	2 000	OG2000		
	3 000	OG3000		
	5 000	OG5000		
	6 000	OG6000		
	10 000	OG10K		
	15 000	OG15K		



Dial Range Designators

The selected dial range should be approximately two times the system working pressure, and the system working pressure should be in the middle half (25 to 75 %) of the dial range. Contact your authorized Swagelok representative if the system working pressure will exceed 75 % of the dial range.

Maximum pressure is limited by the end connection.

Not all dial ranges and end connections are available on all models.

L Model

Dial Range, psi (primary scale: psi; secondary scale: bar)			
Minimum Maximum Designator			
0	5	PG5	
U	10	PG10	

L Model

Dial Range, kPa (primary scale: kPa; secondary scale mm H ₂ O)			
Minimum	Minimum Maximum Designator		
	4	RG4	
	5	RG5	
	7	RG7	
0	10	RG10	
	15	RG15	
	20	RG20	
	50	RG50	

L Model

Dial Range, kPa (primary scale: kPa; no secondary scale)				
Minimum	Minimum Maximum Designator			
	4	JG4		
	5	JG5		
	7	JG7		
0	10	JG10		
	15	JG15		
	20	JG20		
	50	JG50		

L Model

Dial Range, in. H₂O (primary scale: in. H ₂ O; no secondary scale)				
Minimum Maximum Designator				
	15	IG15		
	20	IG20		
0	30	IG30		
	60	IG60		
	100	IG100		
	200	IG200		

L Model

Dial Range, mbar (primary scale: mbar; no secondary scale)			
Minimum Maximum Designator			
	40	FG40	
	60	FG60	
0	100	FG100	
U	160	FG160	
	250	FG250	
	400	FG400	

P Model

Dial Range, KPa (primary scale: KPa; no secondary scale)			
Minimum	Maximum	Designator	
	0	JC0	
	60	JC60	
	150	JC150	
Vacuum	300	JC300	
–100 KPa	500	JC500	
	900	JC900	
	1 500	JC1500	
	2 500	JC2500	
	60	JG60	
	100	JG100	
	160	JG160	
	250	JG250	
	400	JG400	
	600	JG600	
	1 000	JG1000	
	1 600	JG1600	
0	2 500	JG2500	
	4 000	JG4000	
	6 000	JG6000	
	10 000	JG10K	
	16 000	JG16K ^①	
	25 000	JG25K ^①	
	40 000	JG40K ^①	
	60 000	JG60K ^①	
	100 000	JG100K ^①	

① Pressure range may be limited by materials of construction of the wetted components.

P Model

Dial Range, psi (primary scale: psi; no secondary scale)		
Minimum	Maximum	Designator
	0	NC0
	15	NC15
	30	NC30
.,	60	NC60
Vacuum –30 in. Hg	100	NC100
-50 iii. rig	160	NC160
	200	NC200
	300	NC300
	400	NC400
	15	NG15
	30	NG30
	60	NG60
	100	NG100
	160	NG160
	200	NG200
	300	NG300
	400	NG400
0	600	NG600
U	800	NG800
	1 000	NG1000
	1 500	NG1500
	2 000	NG2000
	3 000	NG3000 ^①
	5 000	NG5000 ^①
	6 000	NG6000 ^①
	10 000	NG10K ^①
	15 000	NG15K ^①

① Pressure range may be limited by materials of construction of the wetted components.

P Model

Dial Range, psi (primary scale: psi; secondary scale kgf/cm²)		
Minimum	Maximum	Designator
	0	QC0
	15	QC15
	30	QC30
.,	60	QC60
Vacuum –30 in. Hg	100	QC100
00 III. 1 Ig	160	QC160
	200	QC200
	300	QC300
	400	QC400
	15	QG15
	30	QG30
	60	QG60
	100	QG100
	160	QG160
	200	QG200
	300	QG300
	400	QG400
0	600	QG600
U	800	QG800
	1 000	QG1000
	1 500	QG1500
	2 000	QG2000
	3 000	QG3000 ^①
	5 000	QG5000 ^①
	6 000	QG6000 ^①
	10 000	QG10K ^①
	15 000	QG15K ^①

① Pressure range may be limited by materials of construction of the wetted components.



Factory-installed options are specified in gauge ordering numbers, as shown in **Ordering Information** for each gauge model. Some items are available only as factory-installed options; others are available for field installation, as described below.

Adjustable Pointers

Gauges are available with adjustable pointers that allow resetting to zero. B, S, and P model gauges are available with adjustable pointers.

Orifices

Orifices are used to restrict flow, reducing the immediate effect of pulsations and pressure spikes. All Swagelok industrial and process gauges are available with orifices as factory-installed options.

Threaded orifices (0.023 in. [0.58 mm] inside diameter) are available for P model industrial process gauges as accessories for field installation.

P Model Threaded Orifice Kits

Orifice Material	Ordering Number
Stainless steel	PGI-P-ORIFICE
Brass	PGI-P-ORIFICE-Q
Alloy 400	PGI-P-ORIFICE-R

Special Cleaning

Special cleaning is available as an option for unfilled gauges. Internal components are cleaned in accordance with ASME B40.1, Section 5, which states that the gauge shall be free of visually detectable moisture and foreign matter (chips, slivers, weld slag or splatter, shop soil, greases, oils, or other contaminants) that could be mechanically detrimental to proper function of the gauge. The gauge is then capped and bagged to maintain cleanliness.

Certificates of Calibration

This option provides the user with a calibration sheet and a serial-numbered gauge, which has been calibrated with a gauge that is traceable to the national standard of the country of origin. Certificates of calibration are available for all Swagelok gauges.

Material Certifications

This option provides the user with a typical material certification. A typical material certification states that the gauges were manufactured from material purchased and certified as being in accordance with the specifications listed in this catalog. Material certifications are available for B, S, M, and L model gauges.

Liquid Fill

Liquid-filled gauges enhance the reliability and integrity of the measuring system for long periods under extreme operating conditions. B, S, and P model gauges are available liquid filled.

Because the type of liquid used to fill the gauge may vary with the application, Swagelok offers glycerin, low-temperature glycerin, and silicone. Glycerin and low-temperature glycerin fill liquid are available as accessories for field installation.

Glycerin Ordering Numbers

Fill Liquid	Size	Ordering Number
Glycerin	8 oz (236 mL) squirt bottle	PGI-GLY-8
•	1 gal (3.8 L) bottle	PGI-GLY-128
Low-temperature glycerin	1 gal (3.8 L) bottle	PGI-GLY-128-LT

Panel-Mount Clamps



Stainless steel panel-mount clamps are available for flush mounting Swagelok industrial gauges. The panel-mount clamp is easily installed on the gauge. This option is not available on lower mount or S model gauges. Panel-mount clamps on M model gauges must be factory installed and are available as accessories for field installation on B, L, and P model gauges.

Panel-Mount Clamp Kits

Gauge Model	Ordering Number
B model 63 mm (2 1/2 in.) size	PGI-63B-PMC
B and L models 100 mm (4 in.) size	PGI-100BCL-PMC
P model 115 mm (4 1/2 in.) size	PGI-P-115-PMC



Front Flanges



Polished stainless steel front flanges are available for flush panel mounting of Swagelok industrial gauges. This option is not available on lower mount or P model gauges and must be factory installed on M model gauges.

S, B, and L Model Front Flange Kits

Gauge Size	Ordering Number
63 mm (2 1/2 in.)	PGI-63SBL-FF
100 mm (4 in.)	PGI-100SBL-FF

Rear Flanges





Stainless steel rear flanges are available for mounting on the front of the panel. This option is not available on M, S, and P model gauges. Rear flanges are available factory installed on B and L model gauges and as accessories for field installation.

B and L Model Rear Flange Kits

Gauge Size	Ordering Number
63 mm (2 1/2 in.)	PGI-63BCL-RF
100 mm (4 in.)	PGI-100BCL-RF

Maximum Indicating Pointers

Maximum indicating pointers (MIP), available for S, B, L, and P models, identify pressure spikes in a system and are helpful during system startup and troubleshooting. The MIP adds an additional 1 % error to the gauge because of the increased load on the bourdon tube. This option is also available for field installation.



Maximum Indicating Pointer Kits

Gauge Model	Ordering Number
S, B, and L 63 mm (2 1/2 in.) size	PGI-63-MIP-SG
S, B, and L 100 mm (4 in.) size	PGI-100-MIP-SG
P 115 mm (4 1/2 in.) size	PGI-P-115-MIP-A

Coil Steam Siphons

Siphons protect pressure instruments in live steam service or other high-temperature vapor applications. The vapor condenses inside the coil of the siphon, preventing the high-temperature vapors from reaching the sensing element of the pressure instrument. Siphons are available in carbon and stainless steel.

Coil Steam Siphon Kits

Material	End Connection	Wall Schedule	Ordering Number
	1/4 in. NPT	40	PGI-4-CSS-S-SC40
Steel	1/4 III. NF I	80	PGI-4-CSS-S-SC80
Steel		80	PGI-8-CSS-S-SC80
	1/2 in. NPT	160	PGI-8-CSS-S-SC160
Stainless	., =	80	PGI-8-CSS-SS-SC80
steel		160	PGI-8-CSS-SS-SC160

Strap Wrenches

Strap wrenches are used to remove the bayonet ring of the S, B, and L model gauges.

Strap wrench ordering number: PGI-SB-CRR



Additional items for P model gauges can be ordered for field installation.

Kit	Ordering Number
Safety glass, 115 mm (4 1/2 in.) size	PGI-P-115-SGLASS
Safety glass, 160 mm (6 in.) size	PGI-P-160-SGLASS
Cover ring remover, 115 mm (4 1/2 in.) size	PGI-P-115-CRR
Liquid-fill kit lower mount (includes membrane and plug)	PGI-P-FILLKIT-LM
Liquid-fill kit lower-back mount (includes membrane and plug)	PGI-P-FILLKIT-LBM
Mark pointer	PGI-P-115-MARK-A

Positionable Gauge Adapters



Features

- Positionable gauge adapter allows 360° orientation of pressure gauges.
- Inlet connection is 1/2 in. male NPT.
- Available with 1/2 in. NPT and ISO parallel gauge connections.
- All 316 stainless steel construction.
- Optional gauge siphon/snubber helps protect the instrument from steam and vapor and dampens pressure fluctuations.

Materials of Construction

Component	Material Grade/ ASTM Specification
Connector	316, 316L/A479
Gauge nut, coupling	316, 316L/A479
Seal washer	Annealed 316 SS
Siphon tube, damper tube, plug	316 SS

Wetted components listed in italics.

Ordering Information

Select a gauge adapter ordering number.

	Pressure Rating		
	6000 psig (413 bar) 10 000 psig (689 bar)		
Outlet Connection	Gauge Adapter Ordering Numbers		
1/2 in. female NPT	ASN44N6	ASN44N10	
1/2 in. male NPT	ASN4N46	ASN4N410	
G1/2 female ISO (RG)	ASN44P6	ASN44P10	

To order an optional gauge siphon/snubber, add **-SN** to the gauge adapter ordering number.

Example: ASN44N6-SN

Snubber Fittings—Gauge Protectors

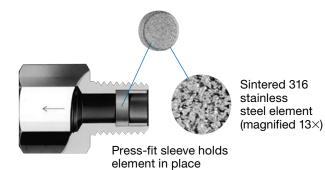
Swagelok snubber fittings protect gauges and instruments from system pressure surges and shocks. Pressure damping (snubbing) is accomplished through the use of a porous sintered 316 stainless steel element.

Installing a Swagelok snubber fitting upstream from the gauge reduces the gauge's response rate. The response rate generally varies with the initial pressure drop across the porous element of the snubber fitting and allows the gauge to reach line pressure smoothly.

Snubber fittings should be used only to protect against pressure shocks, impulses, and surges. Systems requiring control of contaminants should use filters suited to the application. See the Swagelok *Filters* catalog, MS-01-92.

Elements

With five basic elements available, snubber fittings can meet the requirements of fluid applications ranging from light gases to liquids with viscosities above 1000 SUS (Saybolt universal seconds) (220 cSt [mm²/s]). Element designators are stamped on all fittings for proper identification.



Fluid	Average Fluid Flow Estimate L/min ^①	Element Designator
Light gases from 69 to 79 SUS (13 to 16 cSt [mm²/s])	0.05 at 25 psig (1.72 bar)	G
Air-steam from 75 to 119 SUS (15 to 25 cSt [mm ² /s])	2.4 at 25 psig (1.72 bar)	А
Water, light oils from 75 to 250 SUS (15 to 54 cSt [mm²/s])	3.3 at 25 psig (1.72 bar)	W
Oils from 250 to 1000 SUS (54 to 220 cSt [mm²/s])	1.3 at 10 psig (0.68 bar)	L
Oils of 1000 SUS (220 cSt [mm²/s]) and above	0.9 at 10 psig (0.68 bar)	H [©]

① Product is tested with air at ambient temperature. Flow estimate is the average air flow multiplied by a ratio of nominal kinematic viscosities (air/fluid).



Typical Installation

Effective Element Area

Fittings with 1/8 in. Male NPT Ends 0.019 in.² (12.3 mm²)

All Other Fittings 0.062 in.² (40.0 mm²)

Materials of Construction

Component	Material Grade/ASTM Specification
Fitting body	316 SS/A276 or brass/B453
Ferrules, nut	316 SS/A276 or brass/B453
Sleeve	316 SS/A276
Element	316 SS

Wetted components listed in italics.

Pressure Ratings Basis

Pressure ratings are based on ASME Code for Process Piping B31.3, at 70°F (20°C).

Maximum Differential Pressure

Stainless Steel Fittings with 1/8 in. Male NPT Ends 5000 psig (344 bar)

All Other Fittings

Stated working pressures

A Pressure must be applied only in the direction of the flow arrow.

Temperature Ratings

Fitting Material	Maximum Operating Temperature °F (°C)		
Brass	400 (204)		
316 SS	1000 (538)		

See next page for Ordering Information and Dimensions.



² Not available for ordering number -4-SRA-2.

Snubber Fittings—Gauge Protectors

Ordering Information

Select a basic ordering number from the tables below.

Example: -4-SA-E

Add a body material designator.

Material	Designator
316 SS	SS
Brass	В

Example: SS-4-SA-E

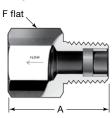
Add an element designator from the table on page 19.

Example: SS-4-SA-EG

Dimensions

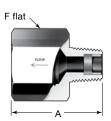
Dimensions are for reference only, and are subject to change. Dimensions shown with Swagelok tube fitting nuts finger-tight.

Adapter



NPT Male/ Female Pipe Size	Basic Ordering	Dimensions in. (mm)		Working Pressure at 70°F (20°C) psig (bar)	
in. Number		Α	F	Brass	316 SS
1/4	-4-SA-E	1.40 (35.6)	3/4	2200 (151)	4400 (303)
1/2	-8-SA-E	1.94 (49.3)	1 1/16	2400 (165)	4900 (337)

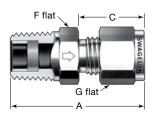
Reducing Adapter



NPT Female Pipe Size	NPT Male Pipe Size	Basic Ordering	Dimensions in. (mm)		Working Pressure at 70°F (20°C) psig (bar)	
in.	in.	Number	Α	F	Brass	316 SS
1/4	1/8	-4-SRA-2-E	1.26 (32.0)	3/4	3300 (227)	6600 (454) ^①
1/2	1/4	-8-SRA-4-E	1.76 (44.7)	1 1/16	2200 (151)	4400 (303)
1/2	3/8	-8-SRA-6-E	1.83 (46.5)	1 1/16	2400 (165)	4900 (337)

① Maximum differential pressure: 5000 psig (344 bar).

Male NPT to Swagelok Tube Fitting



NPT Male Pipe Size	Tube OD	Basic Ordering	Dimensions in. (mm)				Working Pressure ^① at 70°F (20°C) psig (bar)	
in.	in.	Number	Α	С	F	G	Brass	316 SS
1/4	1/4	-4-SM-A-400	1.48 (37.6)	0.70 (17.8)	9/16	9/16	0000 (454)	4.400 (000)
1/4	3/8 -4-SM-A-600 1.57 (3	1.57 (39.9)	0.76 (19.3)	5/8	11/16	2200 (151)	4400 (303)	

① For more information about pressure ratings of Swagelok tube fittings, see Swagelok Tubing Data, MS-01-107.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Caution: Do not mix or interchange parts with those of other manufacturers.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

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